



## LIGHTWEIGHT BLOWPIPES

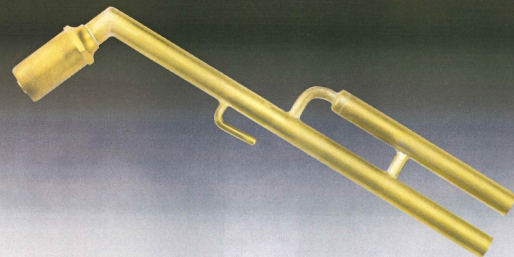
Carlisle Lightweight Blowpipes are constructed out of brass. They are made up of two feed tubes which enter a built in mixer chamber. From there the gases then exit through a nozzle to the burner tip. Lightweight Blowpipes are very efficient for production use. They do not have any valves attached to them. By eliminating the valves on the torch, the Lightweight Blowpipe becomes easier to handle with less operator fatigue. The Carlisle Lightweight Blowpipes can be used with a mixture of natural gas, propane, or mixed gas and air.

The Lightweight Blowpipe's built in mixer chamber is specifically sized for a certain range of gas air tips. The charts show the recommended tips for each Blowpipe size. Other tips can be used with the Carlisle Lightweight Blowpipe Series. Please contact your Carlisle Representative to see which Blowpipe and tip combination will work best for your needs.

CATALOG NUMBER	BLOWPIPE NUMBER	OVERALL LENGTH	WEIGHT	THREAD	INLET SIZE	RECOMMENDED TIPS
22C010-0000	0	7 1/2"	0.1 LBS	3/8"-32M	3/8"	0, 00, 1
22C011-0000	2	8 1/2"	0.15 LBS	3/8"-32M	3/8"	2, JM-1, JM-3
22C012-0000	1	12 3/4"	.5 LBS	1/8" NPTF	7/16"	JM-4, 1NB
22C013-0000	11	14 1/4"	.6 LBS	1/4" NPTF	7/16"	2NB

LIGHTWEIGHT BLOWPIPE PACKAGES		
CATALOG NUMBER	BLOWPIPE NUMBER	BURNER TIP
22C001-0000	0	00
22C002-0000	0	0
22C003-0000	0	1
22C004-0000	2	2
22C005-0000	2	JM-1
22C006-0000	2	JM-3
22C007-0000	1	JM-4
22C008-0000	1	1NB
22C009-0000	11	2NB

BULLETIN REFERENCES	
Other Hand	
Torches-	Bulletin 22A, 22B, 22D, 22E
Valves-	Bulletin 16A, 16D, 16E
Burner Tips-	Bulletin 19C, 19D



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