



PILOTED AIR FISHTAIL BURNER TIPS

Carlisle Piloted Air Fishtail Burner Tips are manufactured of brass with stainless steel corrugated ribbon used for the piloting. They can be used on a number of different hand torches, on machines, or in custom manifolds such as a crossfire setup. Carlisle tips are manufactured for use with a mixture of air and either natural gas, propane, or mixed gas. Although these Carlisle tips can be used with a gas air mixture with oxygen bled in for increased heat potential, they are not meant for a pure gas oxygen mixture.

Fishtail Burners can have one of two types of flames, depending on the port configurations. These two types are parallel and divergent. A Fishtail Burner's flame is parallel when the drilled porting that makes up the burner are all drilled at the same level so that all focal points are parallel with one another. The flame is considered divergent if the porting is at different angles causing the flame to fan out to a wider focus than the face of the head.

Piloting allows the flame produced by a burner to experience increased stability. Carlisle Piloted Air Fishtail Burner Tips achieve this effect through a ring of stainless steel corrugated ribbon around the main porting. This low level of burning gas forms a sort of supporting foundation around the center flame. Due to the increased stability, an operator is able to push the burner harder without the flame moving off of the face of the burner. The "N" style that is offered by Carlisle features two rings of piloting. This style was offered for use with natural gas. It was found that the "N" style also works equally well with mixed gases and propane. The now obsolete "O" style, which was made for mixed gases, had only one ring of piloting. All "O" style burners are compatible and replaceable by their "N" counterparts. An example of this would be that the 104-O burner can be replaced with the 104-N burner without compromising the flame characteristics.

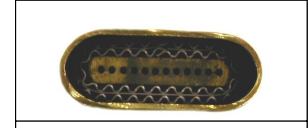
Some of the Carlisle Piloted Air Fishtail Burner Tips can be manufactured out of stainless steel. Please contact your Carlisle Sales Representative with your special needs.



420-BN
19D011-0000



228-FN
19D002-0000



332-N
19D008-0000

BULLETIN REFERENCES

Hand Torches- Bulletins 22A, 22B, 22C, 22D, 22E
Adapters- Bulletin 24C

Carlisle Piloted Air Fishtail Burner Tips are pre-mixed. As with any pre-mixed burner, be sure to use the proper equipment:

Mixers- Bulletins 17C, 16E
Controls- Bulletins 16A, 16E

Carlisle Machine Works, Inc.,

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BURNER TIP SERIES SPECIFICATIONS CHARTS

The following section of charts gives specific information concerning Carlisle Piloted Air Fishtail Burner Tips. The brief summary that follows will define a few of the chart's fields. If there are any further questions concerning these charts, contact Carlisle directly and our sales staff will be happy to help you.

CATALOG NUMBER	BURNER NUMBER	HEIGHT	WIDTH	THREAD SIZE	PORT SIZE	# OF PORTS	FOCAL LENGTH	OVERALL FLAME	TYPE OF FLAME	BTU / HR @ 12 W.C. NATURAL GAS & AIR MIX
19D001-0000	228-N	1"	5/8"	1/4"-27M	#64	4	1/2"	2"	D	1,575
19D002-0000	228-FN	1"	5/8"	1/4"-27M	#71	5	3/8"	3"	P	1,100
19D003-0000	81-AN	1 5/16"	7/8"	1/8" NPTM	#64	9	3/4"	2 1/4"	D	2,865
19D004-0000	81-BN	1 5/16"	7/8"	1/8" NPTM	#64	8	3/4"	4"	P	2,900
19D005-0000	81-QN	1 5/16"	7/8"	1/8" NPTM	#59	6	1"	3 1/2"	P	2,625
19D006-0000	81-WN	1 5/16"	7/8"	1/8" NPTM	#60	5	1"	3 1/2"	P	3,050
19D007-0000	104-N	1 1/2"	1 1/16"	1/4" NPTM	#54	7	1"	2 1/2"	D	4,575
19D008-0000	332-N	1 1/2"	1 1/16"	1/4" NPTM	#64	12	7/16"	2 1/4"	D	3,450
19D009-0000	332-DN	1 1/2"	1 1/16"	1/4" NPTM	#60	8	1"	3 1/2"	P	3,535
19D010-0000	332-FN	1 1/2"	1 1/16"	1/4" NPTM	#61	10	1 1/4"	2"	D	4,510
19D011-0000	420-BN	1 1/2"	1 3/16"	1/4" NPTM	#54	9	7/8"	2 1/4"	P	5,250
19D012-0000	420-CN	1 1/2"	1 3/16"	1/4" NPTM	#54	9	7/8"	2 1/4"	D	5,250
19D013-0000	420-DN	1 1/2"	1 3/16"	1/4" NPTM	#64	14	5/8"	2 1/8"	D	4,730
19D014-0000	420-RN	1 1/2"	1 3/16"	1/4" NPTM	#68	14	3/4"	2 1/4"	D	4,920
19D015-0000	420-SN	1 1/2"	1 3/16"	1/4" NPTM	#53	9	1 1/2"	2 1/4"	D	5,550

CATALOG NUMBER
BURNER NUMBER
FOCAL LENGTH
OVERALL FLAME LENGTH
TYPE OF FLAME
BTU/HR

This represents Carlisle's number by which the burner tip can be ordered.
 This number works as the burner's model number.
 This is the length of the smaller focused blue flame under normal operation.
 This is the length from the face of the tip to the very end of the flame.
 Whether port configuration is parallel (P) or divergent (D).
 The approximate BTU/HR of the tip at 12" W.C. natural gas and air mixture.

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