



OPPOSING FIRE TIPPING TORCHES



HOW TO ORDER

MODEL NUMBER

TORCH SUPPLIED
0 = WITH BURNERS
1 = WITHOUT BURNERS

22D000-0000

Example: A 254-N Opposing Fire Tipping Torch without burners would be:

22D002-1000

BULLETIN REFERENCES	
Other Hand Torches-	Bulletin 22A, 22B, 22C, 22E
Valves-	Bulletin 16A, 16D, 16E
Burner Tips-	Bulletin 15A, 15B, 19C, 19D
Mixers-	Bulletin 17C, 17D

Carlisle Opposing Fire Tipping Torches are manufactured from copper tubing. There is also an ergonomic wooden handle on the main tube. These torches are designed to be lightweight, as they do not have any valves or mixing devices incorporated in their design. The valves and mixing units will need to be purchased separately and mounted remotely. A fire check is also recommended if using gas and oxygen. The Opposing Fire Tipping Torch is premixed and can be used with natural gas or propane and, depending on the model, air (01, 02, 03) or oxygen (04, 05, 06).

Note: You can order just the opposing tip head to screw onto your hand torch. Call a Carlisle representative to discuss your torches nozzle thread size 7/16-24, 3/8-32 or 1/4-27 and tubing lengths.

MODEL NUMBER	TORCH NUMBER	OVERALL LENGTH	BETWEEN TIPS	INLET SIZE	THREAD SIZE	BURNERS SUPPLIED
01	253-N	9 1/2"	1 11/16"	5/16" OD	1/4"-27F	228-N
02	254-N	11"	2 3/8"	5/16" OD	1/8" NPTF	81-AN
03	255-N	12 1/8"	3 1/4"	1/2" OD	1/4" NPTF	420-CN
04	353-OX	9 1/2"	1 7/8"	5/16" OD	1/4"-27F	OX-1012
05	354-OX	11"	2 3/4"	5/16" OD	1/8" NPTF	OX-1253
06	355-OX	12 1/8"	3 5/8"	1/2" OD	1/4" NPTF	OX-1081A

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