



UNIVERSAL HAND TORCH

The Universal Hand Torch is manufactured of brass with chrome plating for the nozzle, feed tubes, and valve body. Red and green anodized aluminum valve handles are standard. The mixing of gases takes place inside the torch body, enhanced by the carburetor unit. The Universal is balanced to allow a comfortable grip and still afford ease of movement. Carlisle also offers the option of an ergonomic wooden handle that encases the feed tubes. The Universal Hand Torch can be used with natural gas, propane, or mixed gas and air or oxygen.

The torch is available with either a 1/4" Nozzle (1/4"-28M thread) or a 3/8" Nozzle (3/8"-32M thread), which are interchangeable. Both can be used with either gas/oxygen or gas/air. These two nozzles will utilize different carburetors. The 1/4" Nozzle uses the #74 Carburetor and the 3/8" Nozzle uses the #34 Carburetor.

The Universal Hand Torch is available in several different packages shown in the chart on the next page. Also available is the Universal Shorty Torch with shorter feed tubes and a shorter non-angled nozzle. It allows for a suitable mount for repetitive bench work. It is commonly used with a gas/air fishtail for lipstick flaming.

The Universal Bench Stand is an additional option. This allows the Universal Hand Torch to be set into a clamp that holds the torch by the feed tubes and at an angle so that the Hand Torch may be used as a bench burner. The clamp arm has versatile articulation for effective positioning of the torch. The lightweight Bench Stand should be secured to the bench top.



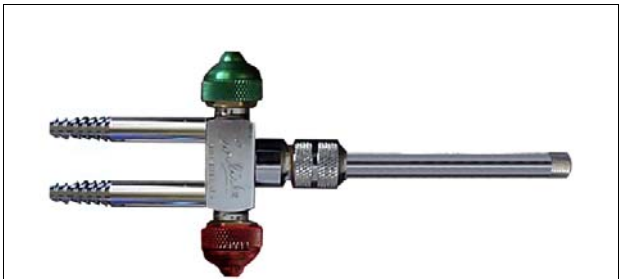
Universal Hand Torch with 3/8" Nozzle
22B006-0000



Universal Hand Torch with 1/4" Nozzle
22B006-1000

BULLETIN REFERENCES

- | | |
|---------------------|----------------------------------|
| Other Hand Torches- | Bulletin 22A, 22C, 22D, 22E |
| Nozzles- | Custom Nozzles Avail. On Request |
| Oxygen Tips- | Bulletin 15A, 15B, 15D |
| Air Tips- | Bulletin 19C, 19D |



Universal Shorty Torch with 3/8" Nozzle
22B006-2000

Carlisle Machine Works, Inc.,
P.O. Box 746, 412 S. Wade Blvd., Bldg. #5, Millville, NJ 08332
Phone: (800) 922 - 1167 Fax: (856) 825 - 5510
Web Site: www.carlislemachine.com E-Mail: carlisle@carlislemachine.com



CATALOG NUMBER	PACKAGE NUMBER	NOZZLES	TIPS
22B001-0000	GA	3/8"	#0, JM-3
22B002-0000	GO	1/4"	OX-2, OX-4
22B003-0000	GAO #1	1/4" and 3/8"	#0, JM-3, OX-2, OX-4
22B004-0000	GAO #2	1/4" and 3/8"	#1, #2, O-3
22B005-0000	GAO #3	3/8"	#1, #2, AK-3



Unecon Hand Torch
22A001-0000

CATALOG NUMBER	DESCRIPTION
22B006-0000	Universal Hand Torch with #34 Carburetor and 3/8" Nozzle
22B006-1000	Universal Hand Torch with #74 Carburetor and 1/4" Nozzle
22B006-0100	Universal Shorty Hand Torch with #34 Carburetor and 3/8" Nozzle
22B006-1100	Universal Shorty Hand Torch with #74 Carburetor and 1/4" Nozzle
22B007-0000	Universal Hand Torch Body Only
22B008-0000	Universal Red Stem Valve Assembly
22B008-1000	Universal Green Stem Valve Assembly
22B009-0000	3/8" Nozzle
22B010-0000	1/4" Nozzle
22B013-0000	#74 Carburetor for use with 1/4" Nozzle
22B014-0000	#34 Carburetor for use with 3/8" Nozzle
22B018-0000	Universal Bench Stand
22B022-0000	Seal Kit for 1/4" Nozzle
22B023-0000	Seal Kit for 3/8" Nozzle
22B025-0000	Universal Ergonomic Wooden Handle



Universal Bench Stand
22B018-0000



Universal Ergonomic Wooden Handle
22B025-0000

Carlisle Machine Works, Inc.,
P.O. Box 746, 412 S. Wade Blvd., Bldg. #5, Millville, NJ 08332
Phone: (800) 922 - 1167 Fax: (856) 825 - 5510
Web Site: www.carlislemachine.com E-Mail: carlisle@carlislemachine.com

